

FIG. 1

Total μg Ca/mg dry wt				
14-day Control (648-1)	Full Process Control (648-2)	Post Tween Process (648-3)	Tween/TLS- Processed (648-4)	
261.387	0.653	0.463	0.631	
0.545	0.651	0.600	0.460	
258.378	0.492	0.827	0.541	
277.809	0.486	2.063	0.646	
280.242	0.691	0.576	0.656	
278.257	0.579	0.706	0.656	
266.897	0.644	0.721	0.671	
258.867	0.570	0.558	0.479	
274.169	0.625	0.654	0.694	
260.747	0.604	0.480	0.622	
278.230	0.540	0.418	0.847	
278.248	0.711	0.387	0.773	
269.812	0.626	0.214	0.632	
273.175	0.610	0.132	0.594	
265.572	0.643	28.838	0.640	
259.788	0.597	0.279	0.505	
254.240	0.417	0.353	0.421	
261.884	0.394	0.214	0.390	
260.171	0.432	32.677	1.361	
270.896	0.827	0.471	0.486	
262.146	0.604	40.073	0.569	
277.814	0.440	0.373	0.366	
279.240	110.310	0.647	2.561	
255.858	264.202	0.347	0.379	
248.936	0.333	0.630	0.318	
268.426	0.178	0.358	0.058	
275.857	0.564	0.378	0.239	
278.171	0.333	0.376	0.282	
268.236	55.451	0.445	0.177	
288.204	38.797	0.533	0.274	
278.212	0.297	42.573	0.264	
274.095	0.277	0.589	0.357	
270.207	76.990	88.679	0.790	
0.580	0.564	0.746	0.447	
291.521	1.025	0.614	0.302	
262.788	0.262		0.613	
271.809	0.310		0.227	
	0.231		1.022	
	1.713		-0.315	
	1.186		0.464	
	0.279		0.338	
	0.250		0.297	
	0.182		0.229	
	0.213		0.336	
	0.487		0.235	
	0.205		0.135	
	0.988		0.673	
	0.405		0.388	
	0.404		0.409	
	0.357		0.383	
	0.344		0.563	
	0.340		0.432	
	0.366		0.404	
	0.406		0.651	
	0.426		0.449	
	0.382		0.421	
	0.531		0.512	
	0.471		0.547	
	0.450		0.647	
	0.463		0.522	
	0.567		0.550	
	0.635		1.116	
	0.905			
	1.125			
Average	257.336	9.017	7.120	0.532
STD	63.091	37.224	18.327	0.348
N	37	64	35	62

FIG. 2

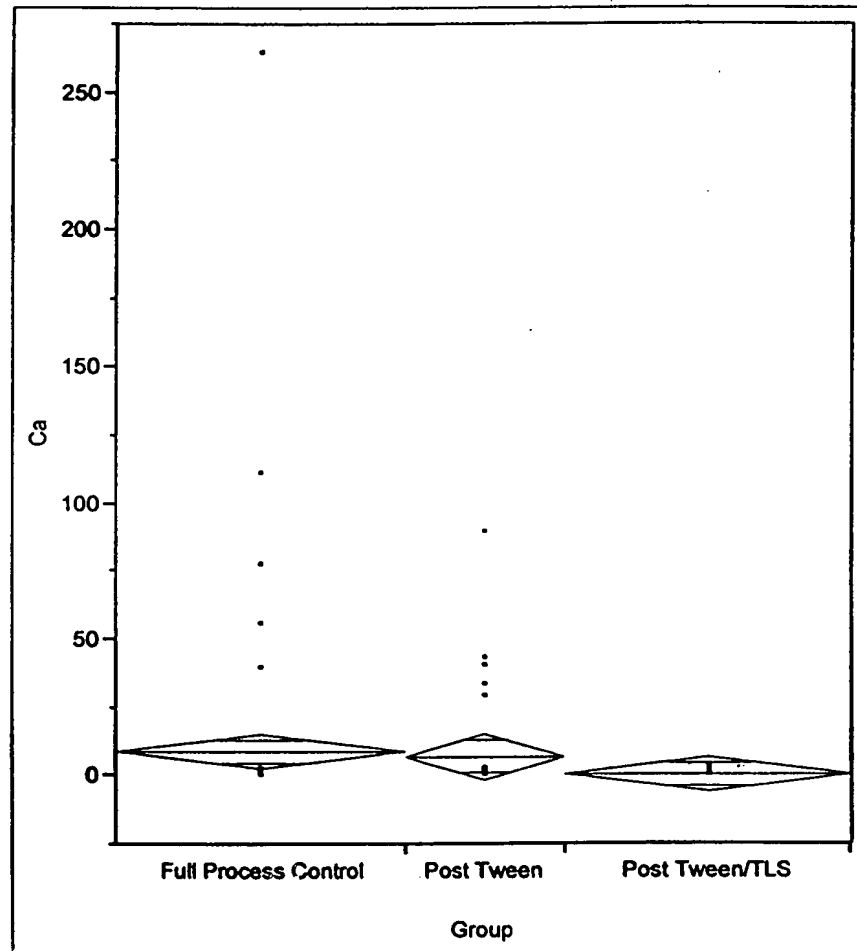


FIG. 3

Total μg Calcium/mg dry tissue wt				
Material 649-1 14-Day CTRL Leaflet	Material 649-2 Full Process CTRL Leaflet	Material 649-4 Post 7-Day Glu/Tween Test Leaflet	Material 649-5 Post Glu/Tween Full Process Test Leaflet	
279.935	1.750	132.417	0.395	
295.096	0.232	0.909	0.530	
270.619	0.379	0.904	0.724	
288.214	1.661	1.247	0.527	
309.929	5.091	1.981	1.279	
282.921	0.267	0.608	1.700	
294.016	114.385	0.613	0.905	
287.538	0.486	0.382	0.084	
277.733	1.400	0.733	0.488	
270.778	0.474	0.756	0.617	
257.115	0.948	0.820	0.467	
285.247	4.991	0.600	0.193	
263.079	0.479	0.704	0.578	
265.318	0.944	1.188	0.591	
244.747	1.603	1.065	1.973	
239.836	0.206	0.252	0.585	
301.345	0.643	131.737	0.108	
1.136	1.080	1.347	0.450	
274.316	128.675	0.357	143.294	
283.571	1.167	1.555	0.804	
260.344	84.563	101.500	0.472	
275.523	1.800	2.065	2.995	
1.657	2.326	2.405	239.599	
1.980	2.109	194.077	2.900	
236.968	1.592	2.252	2.074	
	1.730	1.845	1.330	
	115.395	1.195	2.950	
	1.533	1.652	1.678	
	1.385	1.344	1.822	
	1.295	51.595	2.292	
	2.381	1.765	12.385	
	1.377	191.939	4.305	
	2.500	1.550	0.647	
	32.318	1.104	1.577	
	32.318	1.557	3.019	
		2.035	1.320	
			1.400	
Average	241.959	15.757	23.335	11.866
Std. Dev.	92.343	35.815	54.199	45.023
n	25	35	36	37

FIG. 4

